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# Column switching for difficult cation separations

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# **Abstract**

In ion chromatography, samples of very different concentration ratios of ammonium-to-sodium are difficult to quantify since these two cations have similar selectivities for stationary phases containing commonly used sulfonate or carboxylate cation-exchange functional groups. These cations, therefore, elute in close proximity, making quantification of the ion of lower concentration difficult. For example, in the power generation industry, ammonium is often used as a corrosion inhibitor in cooling waters, and determination of low concentrations of sodium in the presence of high concentrations of ammonium is required. Conversely, in environmental samples, it is necessary to determine low levels of ammonium in matrices with high concentrations of sodium. An isocratic column-switching method using two cation exchange columns of different functionalities allows either of these determinations in concentration ratios greater than 10 000:1. © 1997 Elsevier Science B.V.

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cations and ammonium ions typically involves a of both monovalent and divalent cations is accomcation-exchange separation followed by suppressed plished with a simple acidic eluent [2]. The sulconductimetric detection. The purpose of this work fonated column, when used with a simple, dilute was to enable quantitation of sodium and ammonium acidic eluent, allows for greater separation between ions when present in samples with very different sodium and ammonium ions. With this eluent, howconcentration ratios. One way to achieve this is to ever, divalent cations would be retained in this have a large retention time difference between the column for a very long time, as DAP.HCl is not cations of interest. Samples containing these two present. By appropriately switching the two columns, cations often also contain the other four common divalent cations in the sample by-pass the sulfonated inorganic cations, i.e., lithium, potassium, mag- column and are chromatographed in the carboxylated nesium and calcium. Column-switching between a column only. Another advantage of this approach is carboxylated (IonPac CS12A) and a sulfonated col- that, because the eluent does not contain DAP?HCl, umn (IonPac CS10) provides the needed selectivity. the electrolytic suppressor (cation self-regenerating

acidic eluent that also contains a divalent eluent recycle mode, greatly simplifying its use. component, 2,3-diaminopropionic acid monohydro- Ethanolammonium and ammonium ions, often

**1. Introduction** chloride (DAP·HCl), needed to effectively elute the divalent analytes [1]. On the other hand, carbox-The determination of alkali metals, alkaline earth ylated columns are hydronium-selective, and elution Sulfonated columns are normally used with an suppressor or CSRS-1) can be used in the eluent

found together in a sample, have similar selectivities \*Corresponding author. for carboxylated or sulfonated cation-exchange col-

umns. Their separation by cation-exchange chromatography has often required eluent gradients or weak eluents, leading to long retention times and inadequate baseline separation of these two cations. Column-switching between a carboxylated and a sulfonated column enhances the resolution of this pair.

Another example of a difficult separation is in the cosmetic and chemical industries, where ethanolamine, diethanolamine and triethanolamine need to be separated from ammonium, the alkali metals and alkaline earth cations. The effect of temperature to aid this separation is discussed.

# **2. Experimental**

## 2.1. *Apparatus*

ion chromatographic system (Dionex, Sunnyvale, TCC-LP1 using a disposable 3 ml syringe takes CA, USA), consisting of a quaternary gradient pump approximately 3 min. with automated membrane eluent degassing, a chromatographic oven (LC 30) and a conductivity detec- 2.2. *Stationary phases* tor (CD 20). All instrument control, data collection and data processing was performed with the PeakNet In the case of the 4 mm system, a polymeric  $50\times4$ Chromatography Workstation (Dionex). Conductivity mm guard column, packed with a resin containing a detection was carried out in the recycle mode using a combination of carboxylate and phosphonate funccation self-regenerating suppressor (CSRS-1). Col- tional groups, IonPac CG12A (Dionex), was installed umn-switching between 4 mm I.D. columns was between the injection valve and the column-switchdone in a high pressure, eight-port, four-way slider ing valve (see Fig. 1). Two  $250\times4$  mm analytical PEEK valve (BF-2). This valve is pneumatically columns, the IonPac CS12A (packed with the same activated and was controlled by the gradient pump. resin as the CG12A) and the IonPac CS10 (Dionex), Similarly, to switch between 2 mm I.D. columns and packed with a sulfonated polymeric material, are minimize the analytes' band dispersion, a 9126 installed on either side of the column-switching Rheodyne valve modified to do column-switching valve (see Fig. 2). The CS10 columns are shipped in (Dionex kit P/N 45595) was used. A CTC-1 cation trap column was installed in the eluent line prior to the injection valve, to trap impurities in the eluent (see Fig. 1). A  $25-\mu l$  sample loop and a 1.0-ml/min eluent flow-rate were used with the 4 mm I.D. columns, while a  $2.5-\mu l$  sample loop and a 0.25 ml/min eluent flow-rate were used for the narrowbore 2 mm I.D. columns. Preconcentration can be accomplished by replacing the sample loop with a carboxylate trace cation concentrator low pressure column, the TCC-LP1. This concentrator column has a low enough back-pressure to allow manual pre- Fig. 2. Plumbing of the column-switching valve.



Fig. 1. Schematic diagram of the components of the system.

All experiments were carried out with a DX 500 concentration. A 3-ml injection of sample into the



HCl and DAP.HCl storage solution. The column should be washed (effluent by-passing the suppressor and going directly to waste) with 24 m*M* methanesulfonic acid for at least 1 h, so that, before turning the power on to the CSRS-1, there is no residual chloride in the sulfonated CS10 column, as it would oxidize to chlorine and damage the suppressor.

In the case of the 2 mm systems, a  $50\times2$  mm CG12A-2mm, a  $250\times2$  mm CS12A-2mm and a  $250\times2$  mm CS11 (2-mm equivalent of the CS10) Fig. 3. Pictorial elution of cations. are installed in a similar situation, but using the modified 9126 Rheodyne valve to minimize peak through this column much faster than divalent catbroadening. ions, as they have lower selectivity for the stationary

flowing always in the same direction. The column- column, while divalent cations are still in the CS12A switching valve (see Fig. 2) essentially changes the column. At this point, the column-switching valve is order of the two columns. Initially, eluent flows first activated, so that the column order is reversed, and through the carboxylated (CS12A) column and into now the CS10 column is first in the series followed the sulfonated CS10 column. When the valve is by the CS12A column. The reason to switch the activated, eluent goes first into the sulfonated column columns at this point is to prevent the divalent and then into the carboxylated column. cations from going into the sulfonated CS10 column,

temperature) from a water purification system (Con- cations exit the CS10 column to be once again tinental Type I, Laboratory Reagent Grade Water chromatographed in the CS12A column. System) was used for the preparation of the eluents and standards. Methanesulfonic acid (Fluka) was of 3.2. *Independent column selectivity* analytical reagent grade. Standards were prepared from analytical-reagent grade chemicals, and all Fig. 4 shows what happens to the analytes when standard solutions were stored in polyethylene con- they go through each individual column. In all cases, tainers. the eluent contained 24 m*M* methanesulfonic acid.

divalent cations during this column-switching appli- columns. cation. After the sample is injected, monovalent and The second chromatogram was obtained with the switching valve has not been activated and the total run time is about 8 min. CS12A column is first in the series, followed by the The last chromatogram shows the sulfonated CS10



The two columns are actually in series, eluent phase. Monovalent cations then enter the CS10 as the eluent is too weak to elute these in a 2.3. *Chemicals* reasonable time and with good efficiency. Magnesium and calcium therefore exit the CS12A col-Deionized water (18  $\text{M}\Omega$ -cm resistivity at room umn, are detected, and go to waste. The monovalent

The first chromatogram shows the carboxylated guard column, the CG12A. This column has the **3. Results and discussion** same packing material as the analytical CS12A column, but only a fifth of its length and, therefore, 3.1. *Pictorial elution of cations* only 20% of its capacity; this is the reason why the analytes elute so early and are poorly resolved. This Fig. 3 shows what happens to the monovalent and column is used as a guard column for the other two

divalent cations travel quickly through the CG12A CS12A separator column. All peaks show good carboxylated guard column. At this point, the column efficiencies, symmetries, and are well resolved. The

sulfonated CS10 column. Monovalent cations move column. It is also used as an analytical column in the



(5.0 mg/l).

used with this column (which is not hydronium- only went through the CG12A and the CS12A selective) allows for an increased retention time columns and, therefore, show the same retention time difference between sodium and ammonium ions. as in the top chromatogram. Notice also that the divalent cations are not shown. In this column, without DAP?HCl in the eluent, they 3.4. *Chromatographic separation of inorganic* elute very late and with poor peak efficiencies. *cations via column*-*switching*

was described in the pictorial elution of cations (Fig. optimum column-switching time depends on the 3). The top chromatogram shows all of the analytes cation-exchange capacities of the columns involved. after they have been chromatographed in the CG12A Failure to switch at the appropriate time window and CS12A carboxylated columns. The second chro- would result in divalent cations getting chromatomatogram shows the monovalent cations only after graphed in the sulfonated CS10 column and, due to they have gone through the CG12A, CS12A and the the simple and weak eluent involved (for this sulfonated CS10 columns. Note the larger separation column), they would be retained for far too long. among the monovalent cations after they have been Divalent cation quantitation would be impaired. chromatographed in the CS10 column. Furthermore, baseline upsets would be observed as



Fig. 5. Step-by-step chromatographic separation of inorganic Fig. 4. Independent column selectivity. Columns' I.D., 4 mm;<br>
eluent, 24 mM methanesulfonic acid. Peaks: 1=lithium (0.5 mg/<br>
1); 2=sodium (2.0 mg/l); 3=ammonium (2.5 mg/l); 4=<br>
potassium (5.0 mg/l); 5=magnesium (2.5 mg/l)

after column-switching at 6 min; the monovalent cations went through the CS12A column one more column-switching valve. The simple acidic eluent time. Note that the divalent cations (peaks 5 and 6)

3.3. *Step*-*by*-*step chromatographic separation of* In order to get the chromatographic separation *inorganic cations* shown in Fig. 6, it is very important to activate the column-switching valve before magnesium starts Fig. 5 shows the actual chromatograms of what eluting from the CS12A separator column. The The last and final chromatogram was obtained the divalent cations from previous injections finally



Fig. 6. Chromatographic separation of inorganic cations via column-switching. Columns' I.D., 4 mm. Columns switch at 6 min. Eluent, 24 m*M* methanesulfonic acid. Peaks:  $1 =$ magnesium Fig. 7. Determination of very different ratios of sodium-to-am-<br>(2.5 mg/l);  $2 =$ calcium (5.0 mg/l);  $3 =$ lithium (0.5 mg/l);  $4 =$  monium via column-switching (2.5 mg/l); 2=calcium (5.0 mg/l); 3=lithium (0.5 mg/l); 4=<br>sodium (2.0 mg/l); 5=ammonium (2.5 mg/l) and 6=potassium<br>switch at 6 min. Eluent. 24 mM methanesulfonic acid. Peaks in

monovalent cations.<br>
Column-switching allows the quantitation of low  $\frac{\mu g}{1}$ ,  $\frac{4 - \text{solum (10.0 }\mu g)}{6}$ .

concentrations of either sodium or ammonium in the presence of high concentrations of the other, as Fig. 7 shows. formats. The chromatogram in Fig. 9 shows superior

set-up can be used to determine low levels of inorganic cations, but it also increases the analysis ammonium ion in the presence of high levels of time by about 10 min. ethanolamine, as shown in Fig. 8. This is a typical application in the power industry, where ethanol- 3.6. *Temperature effect on the separation of* amine is sometimes added as a corrosion inhibitor, *ethanolamines and the common inorganic cations* and quantitation of sodium and ammonium is re- *by column*-*switching* quired.

the sulfonated CS10 analytical column, but with a amine coelutes with potassium. In either case, tri-1.75-fold higher cation-exchange capacity. It is due ethanolamine is well resolved from the other anato this capacity difference that slight adjustments are lytes. needed to be done to the eluent and to the column- To optimize this separation, as shown in Fig. 11, switching time, compared to the 4 mm column the eluent strength was decreased, the chromato-



sodium (2.0 mg/l); 5=ammonium (2.5 mg/l) and 6=potassium switch at 6 min. Eluent, 24 m*M* methanesulfonic acid. Peaks in (5.0 mg/l):  $\frac{3}{2}$  (4):  $\frac{1}{2}$  = magnesium (12.5 ug/l):  $\frac{3}{2}$  = calcium (25.0 ug/l):  $\frac{3$ (A): 1=magnesium (12.5  $\mu$ g/l); 2=calcium (25.0  $\mu$ g/l); 3= lithium (2.5  $\mu$ g/l); 4=sodium (500 000  $\mu$ g/l); 5=ammonium (12.5  $\mu$ g/l) and 6=potassium (25.0  $\mu$ g/l). Peaks in (B): 1= eluted, potentially compromising the quantitation of magnesium (12.5  $\mu$ g/l); 2=calcium (25.0  $\mu$ g/l); 3=lithium (2.5 magnesium (10.0  $\mu$ g/l); 4=sodium (10.0  $\mu$ g/l); 5=ammonium (200 000  $\mu$ g/l) and

The same eluent conditions and column-switching resolution among ethanolamine and the common six

The two chromatograms in Fig. 10 show the 3.5. *Determination of ethanolamine and the* separation of mono-, di- and triethanolamine from *common inorganic cations by a* <sup>2</sup>-*mm column*- the common six inorganic cations. At room tempera*switching operation* ture, potassium and diethanolamine partially coelute. By raising the temperature to  $40^{\circ}$ C, diethanolamine The IonPac CS11 column is the 2 mm version of can be resolved from potassium, but now ethanol-



of high levels of ethanolamine via column-switching. Columns' retention times could also result from a decrease in I.D.,  $4 \text{ mm}$ . Columns switch at 6 min. Eluent,  $24 \text{ mm}$  methanesultion the eluent flow-rate or the elue I.D., 4 mm. Columns switch at 6 min. Eluent, 24 m*M* methanesul-<br>
fonic acid. Peaks: 1=magnesium (0.25 mg/l); 2=calcium (0.5 Detention time geographical little for the city common ronic acid. Peaks: 1=magnesium (0.25 mg/1); 2=calcium (0.5<br>mg/1); 3=lithium (0.05 mg/1); 4=sodium (0.2 mg/1); 5=<br>ammonium (0.25 mg/1); 6=ethanolamine (10.0 mg/1) and 7= cations was less than 1%. Only standards and



cations by a 2-mm column-switching operation. Columns' I.D., 2 in a matrix containing 20 ppm of sodium by using a mm. Columns switch at 5.5 min. Eluent, 23 mM methanesulfonic  $250 \text{ ul}$  cample leap (direct) injection. Eig mm. Columns switch at 5.5 mm. Eluent, 23 mM methanesultonic<br>acid. Peaks: 1=magnesium (0.25 mg/l); 2=calcium (0.5 mg/l);<br>3=lithium (0.05 mg/l); 4=sodium (0.2 mg/l); 5=ammonium<br>(0.25 mg/l): 6=ethanolamine (10.0 mg/l) and 7=  $(0.25 \text{ mg/l})$ ; 6=ethanolamine (10.0 mg/l) and 7=potassium (0.5 mg/l). **obviously have much higher R.S.D.** values.

graphic oven was heated to  $30^{\circ}$ C and the columnswitching time was adjusted.

# 3.7. *Retention time reproducibility*

Retention time reproducibility depends on the eluent concentration and flow-rate and on the capacities of the columns involved. A decrease in column capacity due to column contamination would result in a shorter retention time for the analytes of interest. For example, sample matrices that contain hydrophobic, polyvalent cations other than the six common inorganic cations could ''take up'' cation-exchange sites in the sulfonated column, and they would remain there for a very long time with the Fig. 8. Determination of low levels of ammonium in the presence relatively weak eluent system involved. Shorter potassium (0.5 mg/l).<br>potassium (0.5 mg/l). simulated samples were used in the reproducibility measurements.

# 3.8. *Minimum detection limits*

Minimum detection limits, in a similar manner to that of to one-column (either CS10 or CS12A) systems, will depend on the background noise and the peak signal. The background noise should be similar to a one-column system, and for suppressed conductivity with the eluent systems mentioned here, it is normally around 2 nS. The peak signal will depend on how much sample is injected or preconcentrated. Peak area reproducibility (R.S.D.) is similar to that found when using one-column, and this is typically below 2% at high-ppb levels.

Sodium-to-ammonium concentration ratios of up to 20 000:1 can be determined, and expected R.S.D. values at these ratios should be between 5 and 10%. Fig. 9. Determination of ethanolamine and the common inorganic For example, 1 ppb of ammonium can be determined



Fig. 10. Temperature effect on the separation of ethanolamines and the common inorganic cations by column switching. Columns' I.D., 4 mm. Columns switch at 6 min. Eluent, 24 mM methanesulfonic acid. Peaks: 1=magnesium (0.1 mg/l); 2=calcium (0.15 mg/l); 3=lithium  $(0.05 \text{ mg/l})$ ; 4=sodium  $(0.2 \text{ mg/l})$ ; 5=ammonium  $(0.25 \text{ mg/l})$ ; 6=ethanolamine  $(0.5 \text{ mg/l})$ ; 7=potassium  $(0.5 \text{ mg/l})$ ; 8=diethanolamine  $(1.0 \text{ mg/l})$  and 9=triethanolamine  $(10.0 \text{ mg/l})$ .



Fig. 11. Determination of ethanolamines and the common inorganic cations by column-switching. Columns' I.D., 4 mm. Columns switch at 7 min. Eluent: 22 m*M* methanesulfonic acid. Peaks:  $1 = \text{magnesium}$  (0.1 mg/l);  $2 = \text{calcium}$  (0.15 mg/l);  $3 =$  **References** lithium (0.05 mg/l); 4=sodium (0.2 mg/l); 5=ammonium (0.25 mg/l); 6=ethanolamine (0.5 mg/l); 7=potassium (0.5 mg/l); [1] R.D. Rocken, M.A. Rey, J.R. Stillian, D.L. Campbell, J. 8=diethanolamine (1.0 mg/l) and 9=triethanolamine (10.0 mg/ Chromatogr. Sci. 27 (1989) 474. l). [2] M. Rey, C. Pohl, J. Chromatogr. A 739 (1996) 87–97.

### **4. Conclusions**

Column-switching to change the order of a carboxylated and a sulfonated stationary phase column allows the determination of trace concentrations of the common inorganic cations (lithium, sodium potassium, magnesium and calcium) and ammonium in the presence of large concentrations of either sodium or ammonium ions. It also helps resolve ethanolammonium from ammonium ion. It only requires a simple, isocratic acidic eluent, and the cation self-regenerating suppressor can be used in the eluent recycle mode. Drawbacks to this approach are the use of two analytical columns (instead of one, as is normal) and the need for a column-switching valve.

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